Current version : 1.0.1, issued: 18.05.2020 Replaced version: 1.0.0, issued: 23.01.2020 SECTION 1: Identification of the substance/mixture and of the company/undertaking **Product identifier** 1.1 Trade name **KRONES colfix Mega T 2020** 1.2 Relevant identified uses of the substance or mixture and uses advised against Relevant identified uses of the substance or mixture Adhesive for packaging Uses advised against No data available. 1.3 Details of the supplier of the safety data sheet Address KIC KRONES Internationale Cooperationsgesellschaft mbH Böhmerwaldstraße 5 93073 Neutraubling Telephone no. +49 9401 70-3020 +49 9401 70-3696 Fax no. e-mail kic@kic-krones.com

Region: GB

Advice on Safety Data Sheet sdb_info@umco.de

1.4 Emergency telephone number

For medical advice (in German and English): +49 (0)551 192 40 (Giftinformationszentrum Nord) In case of transport incidents and other emergencies: +44 (0) 1235 239 670 (NCEC, National Chemical Emergency Centre)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification information

This product does not meet the classification and labelling criteria given in the Regulation (EC) No 1272/2008 (CLP).

2.2 Label elements Not relevant

2.3 Other hazards

PBT assessment

The product is not considered to be a PBT.

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vPvB assessment
The product is not considered to be a vPvB.
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SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable. The product is not a substance.

3.2 Mixtures

Chemical characterization Hot melt adhesive

Hazardous ingredients

This product does not contain substances to be mentioned according to EU Regulation No 1907/2006 (REACH), annex II.

SECTION 4: First aid measures

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4.1 Description of first aid measures

General information

Remove contaminated clothing and shoes immediately, and launder thoroughly before reusing.

After inhalation

Remove affected persons from dangerous area by observing suitable respiratory protection measures. Ensure supply of fresh air. In case of persisting adverse effects consult a physician.

After skin contact

Do not pull solidified product from skin. After contact with molten product, cool quickly with cold water. Call a doctor immediately.

After eye contact

Remove contact lenses. Rinse eye thoroughly under running water keeping eyelids wide open and protecting the unaffected eye (at least 10 to 15 minutes). Call a doctor immediately.

After ingestion

Rinse mouth thoroughly with water. Do not induce vomiting. Never give anything by mouth to an unconscious person. Call a doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed No data available.

4.3 Indication of any immediate medical attention and special treatment needed No data available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media All quenching (arc-extinguishing) media available.

Unsuitable extinguishing media High power water jet

5.2 Special hazards arising from the substance or mixture In the event of fire, the following can be released: Toxic gases/vapours

5.3 Advice for firefighters Use self-contained breathing apparatus. Wear protective clothing.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Refer to protective measures listed in sections 7 and 8.

For emergency responders

Personal protective equipment (PPE) - see Section 8.

6.2 Environmental precautions

Do not discharge into the drains/surface waters/groundwater.

6.3 Methods and material for containment and cleaning up

Allow to set, pick up mechanically. When collected, handle material as described under the section heading "Disposal considerations". Avoid raising dust.

6.4 Reference to other sections

Information regarding safe handling, see chapter 7. Information regarding personal protective measures, see chapter 8. Information regarding waste disposal, see chapter 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling Advice on safe handling

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Risks inherent to handling the product must be minimised by applying the appropriate protective and preventive measures. Working processes should - so far as possible, according to the state of the art - be designed to rule out bodily contact or the release of hazardous substances. Provide good ventilation at the work area (local exhaust ventilation, if necessary).

General protective and hygiene measures

Do not eat, drink or smoke during work time. Keep away from foodstuffs and beverages. Do not inhale dust. Avoid contact with eyes and skin. Wash hands before breaks and after work. Remove contaminated clothing and shoes and launder thoroughly before reusing.

Conditions for safe storage, including any incompatibilities 7.2

Technical measures and storage conditions

Keep container tightly closed and dry in a cool, well-ventilated place.

Requirements for storage rooms and vessels

Containers which are opened must be carefully closed and kept upright to prevent leakage. Always keep in containers of same material as the original.

Incompatible products

Substances to be avoided, pls. See chapter 10.

7.3 Specific end use(s)

No data available.

SECTION 8: Exposure controls/personal protection

8.1 **Control parameters**

Occupational exposure limit values

No	Substance name	CAS no.		EC no.
1	Dust			
	List of approved workplace exposure limits (WELs) / EH40			
	Dust respirable			
	WEL long-term (8-hr TWA reference period)	4	mg/m³	
	Comments	see Definition	44 "Dust"	
	List of approved workplace exposure limits (WELs) / EH40			
	Dust inhalable			
	WEL long-term (8-hr TWA reference period)	10	mg/m³	
	Comments	see Definition	44 "Dust"	

8.2 **Exposure controls**

Appropriate engineering controls

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapour below the OEL (=Occupational Exposure Limit), suitable respiratory protection must be worn.

Personal protective equipment

Respiratory protection

If workplace exposure limits are exceeded, a respiration protection approved for this particular job must be worn. In case of dust formation, take appropriate measures for breathing protection in the event workplace threshold values are not specified. Ρ

Respiratory filter (part):

Eye / face protection

Safety glasses with side protection shield (EN 166)

Hand protection

Sufficient protection is given wearing suitable protective gloves checked according to i.e. EN 374, in the event of risk of skin contact with the product. Before use, the protective gloves should be tested in any case for its specific workstation suitability (i.e. mechanical resistance, product compatibility and antistatic properties). Adhere to the manufacturer's instructions and information relating to the use, storage, care and replacement of protective gloves. Protective gloves shall be replaced immediately when physically damaged or worn. Design operations thus to avoid permanent use of protective gloves.

Other

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Chemical-resistant work clothes.

Environmental exposure controls

No data available.

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SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Form/Colour					
solid (granulate)					
white					
Odour					
typical					
Odour threshold					
No data available					
pH value					
No data available					
Boiling point / boiling range					
No data available					
Malting naint (malting young					
Melting point / melting range					
No data available					
Softening point / softening temperature					
Value		100	- 110) °	C
	•				
Decomposition point / decomposition range					
No data available					
Flash point					
Value	>		200) °	C
				-	-
Auto-ignition temperature					
No data available					
Oxidising properties					
No data available					
Explosive properties No data available					
No data avallable					
Flammability (solid, gas)					
No data available					
l ower flommobility or ovale sive limite					
Lower flammability or explosive limits No data available					
NO UALA AVAIIADIE					
Upper flammability or explosive limits					
No data available					
Vapour pressure					
No data available					
Vapour density					
No data available					
Evaporation rate					
No data available					
Relative density					
No data available					
Density					
Value			1	-	g/cm ³
Reference temperature			20	000	C

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Solubility in water				
Reference temperature		20	°C	
Comments	insoluble			
Calubility/ica)				
Solubility(ies)				
No data available				
Partition coefficient: n-octanol/water				
No data available				
Viscosity				
,	150	000		
Value	450 -	800	mPa*s	
Reference temperature		160	°C	
Туре	dynamic			

9.2 Other information

Other information

No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

No data available.

10.2 Chemical stability

Stable under recommended storage and handling conditions (See section 7).

10.3 Possibility of hazardous reactions

Dangerous reactions are not to be expected when handling product according to its intended use.

10.4 Conditions to avoid No data available.

- **10.5** Incompatible materials No data available.
- **10.6 Hazardous decomposition products** No data available.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute oral toxicity
No data available
Acute dermal toxicity
No data available
Acute inhalational toxicity
No data available
Skin corrosion/irritation
No data available
Serious eye damage/irritation
No data available
Respiratory or skin sensitisation
No data available
Germ cell mutagenicity
No data available
Reproduction toxicity
No data available

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Carcinogenicity	
No data available	

STOT - single exposure

No data available

STOT - repeated exposure

No data available Aspiration hazard

No data available

SECTION 12: Ecological information

12.1 Toxicity

 Toxicity to fish (acute)

 No data available

 Toxicity to fish (chronic)

 No data available

 Toxicity to Daphnia (acute)

 No data available

 Toxicity to Daphnia (chronic)

 No data available

 Toxicity to algae (acute)

 No data available

 Toxicity to algae (chronic)

 No data available

 Exercise (chronic)

 No data available

 Toxicity to algae (chronic)

 No data available

 No data available

12.2 Persistence and degradability

No data available.

12.3 Bioaccumulative potential No data available.

12.4 Mobility in soil

No data available.

12.5 Results of PBT and vPvB assessment

Results of PBT and vPvB assessment	
PBT assessment	The product is not considered to be a PBT.
vPvB assessment	The product is not considered to be a vPvB.

12.6 Other adverse effects

No data available.

12.7 Other information

Other information Do not discharge product unmonitored into the environment.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Disposal of the product should be carried out in accordance with all applicable regulations following consultation with the responsible local authority and the disposal company in an authorised and suitable disposal facility. Allocation of a waste code number, according to the European Waste Catalogue, should be carried out in agreement with the regional waste disposal company.

Packaging

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Residuals must be removed from packaging and when emptied completely disposed of in accordance with the regulations for waste removal. Incompletely emptied packaging must be disposed of in the form of disposal specified by the regional disposer.

SECTION 14: Transport information

14.1 Transport ADR/RID/ADN

The product is not subject to ADR/RID/ADN regulations.

- **14.2 Transport IMDG** The product is not subject to IMDG regulations.
- **14.3** Transport ICAO-TI / IATA The product is not subject to ICAO-TI / IATA regulations.
- **14.4 Other information** No data available.
- **14.5** Environmental hazards Information on environmental hazards, if relevant, please see 14.1 - 14.3.
- **14.6** Special precautions for user No data available.
- 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code Not relevant

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU regulations

Regulation (EC) No 1907/2006 (REACH) Annex XIV (List of substances subject to authorisation)

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substances considered as substances requiring authorisation as listed on Annex XIV of the REACH regulation (EC) 1907/2006.

REACH candidate list of substances of very high concern (SVHC) for authorisation

According to available data and the information provided by preliminary suppliers, the product does not contain substances that are considered substances meeting the criteria for inclusion in annex XIV (List of Substances Subject to Authorisation) as laid down in Article 57 and article 59 of REACH (EC) 1907/2006.

Regulation (EC) No 1907/2006 (REACH) Annex XVII: RESTRICTIONS ON THE MANUFACTURE, PLACING ON THE MARKET AND USE OF CERTAIN DANGEROUS SUBSTANCES, PREPARATIONS AND ARTICLES

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substances requiring authorisation as listed on Annex XVII of the REACH regulation (EC) 1907/2006.

Directive 2012/18/EU on the control of major-accident hazards involving dangerous substances This product is not subject to Part 1 or 2 of Annex I.

Other regulations

Adhere to the national sanitary and occupational safety regulations when using this product.

15.2 Chemical safety assessment

No data available.

SECTION 16: Other information

Sources of key data used to compile the data sheet:

Regulation (EC) No 1907/2006 (REACH), 1272/2008 (CLP) as amended in each case.

EC Directives 2000/39/EC, 2006/15/EC, 2009/161/EU

National Threshold Limit Values of the corresponding countries as amended in each case.

Transport regulations according to ADR, RID, IMDG, IATA as amended in each case.

The data sources used to determine physical, toxic and ecotoxic data, are indicated directly in the corresponding

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chapter.

Department issuing safety data sheet

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This information is based on our present knowledge and experience. The safety data sheet describes products with a view to safety requirements. It does not however, constitute a guarantee for any specific product properties and shall not establish a legally valid contractual relationship.

Alterations/supplements:

Alterations to the previous edition are marked in the left-hand margin.

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